

EML4551-2

Team 10: Climatic Camera Design Review II

Nash Bonaventura
Diego Gonzalez
Bryce Shumaker

Team Introductions



Diego Gonzalez
Design Engineer



Nash Bonaventura
Simulation Engineer



Bryce Shumaker
Project Manager

Stakeholders



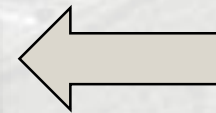
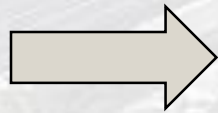
Engineering Mentor
Kourosh Shoele, Ph.D.
Assistant Professor
FAMU-FSU College of Engineering



Sponsor
Vinayak Hegde,
Reliability Engineering Manager
Danfoss Turbocor Compressors, Inc.

Objective

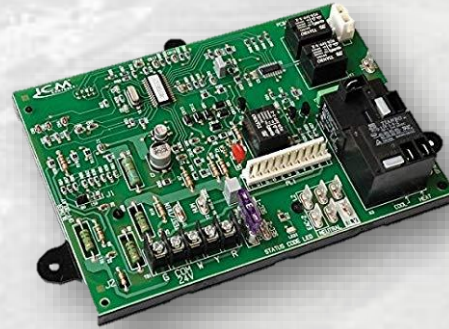
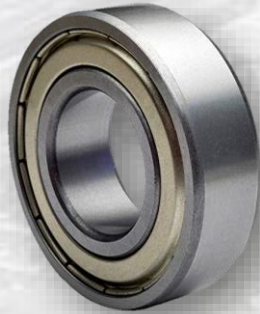
The objective of the project is to design a product that will maintain operation of a recording device at extreme temperatures (-40 to 160 °C)



Diego Gonzalez

Background

- Air compressor manufacturer
- All components are tested by reliability engineering department
- Components are tested using cyclic temperature tests
- Tests go full duration or until visible LED failure



Diego Gonzalez

Current Problems



- Physical presence is necessary to monitor to determine failure
- During cooling cycles window gets foggy and obstructs view

Diego Gonzalez

Outside Visuals

- ⦿ Reflection from window
- ⦿ Poor visibility
 - ⦿ Frost Accumulation
 - ⦿ Fixed viewing distance
- ⦿ Low reachability



Diego Gonzalez

Technical Specs



CSZ ZPHS(HP)-32-12-ST2/WC

Cincinnati SZ		Thermotron
97 x 97 x 97 cm	Workspace Dimensions	102 x 100 x 97 cm
-50°C to 160°C ± 5°C	Test Temp. Range	-50°C to 160°C ± 5°C
12.5°C/min	Cooling Performance	9.6°C/min
10-98% RH	Humidity	10-90% RH

Tests last up to 71 days



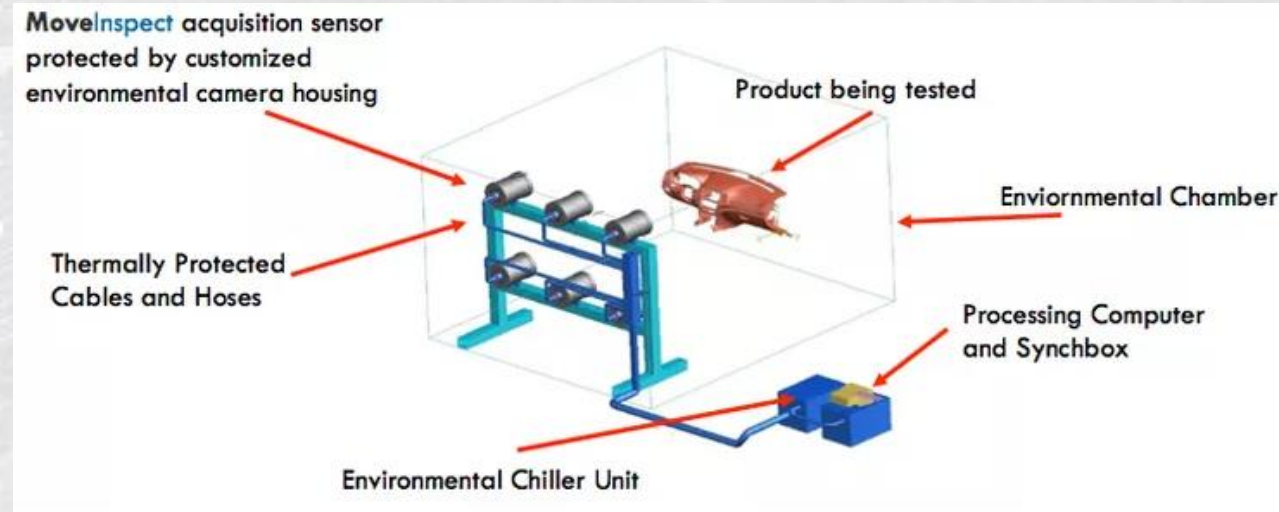
Thermatron SE-1000-10-10

Diego Gonzalez

Existing Product

ChamberCam

- 15 frames/sec
- Real time point measurements
- 0-95 % RH
- -50 to 150 °C (± 30 °C)
- 3-D point-data charts



Diego Gonzalez

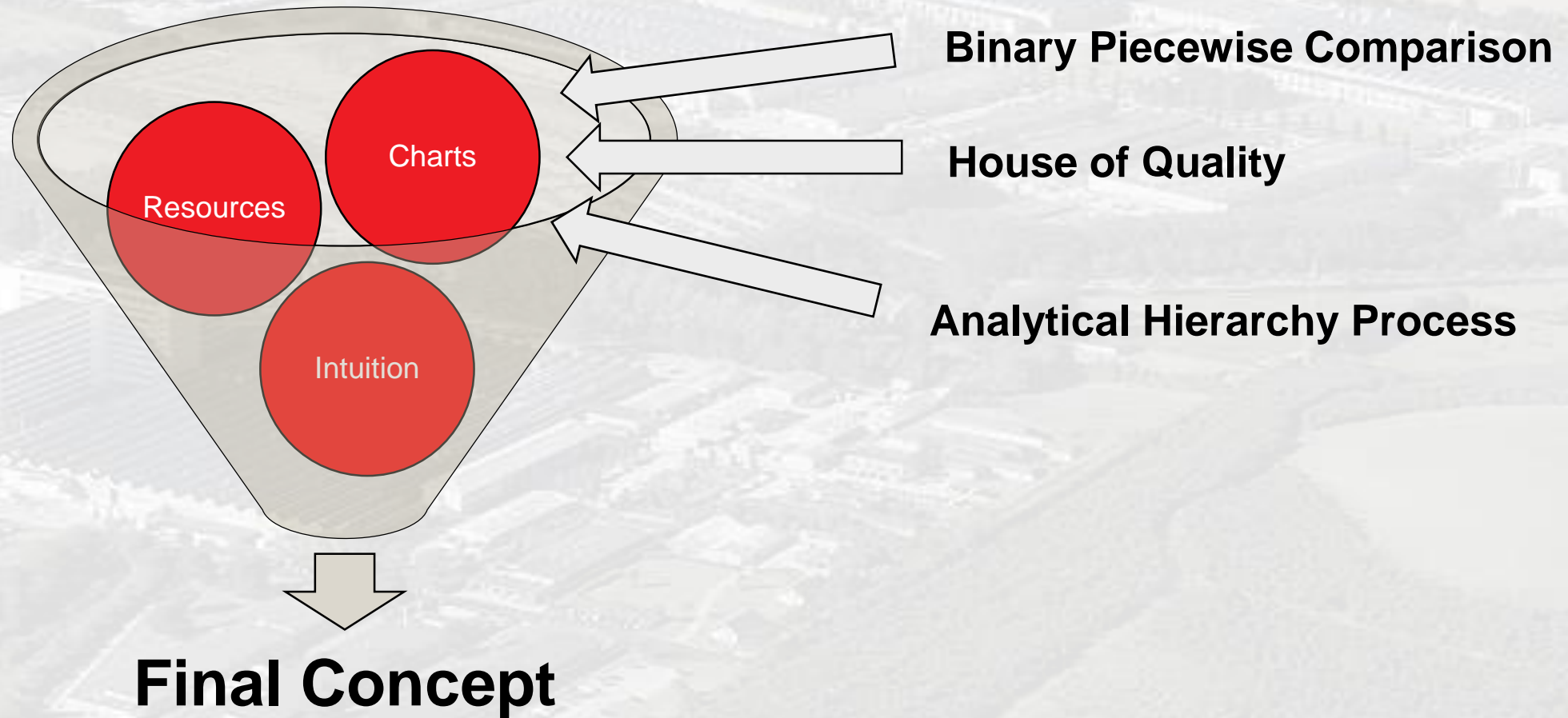
Available Resources

- Compressed Air – temperature regulation
- Laptop – power supply, software interface, data storage
- Chamber Port – connection with auxiliary systems
- Racks – mounting



Diego Gonzalez

Concept Selection



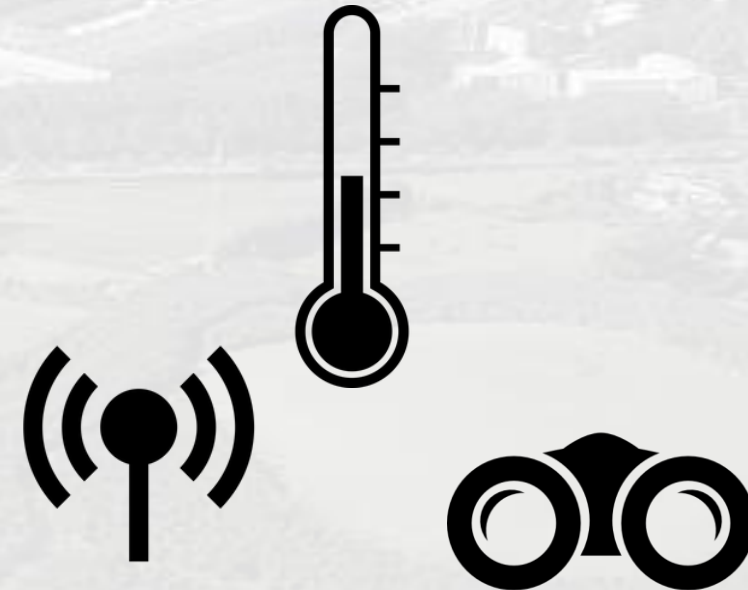
Nash Bonaventura

House of Quality



Rank	Characteristic
1	Control Temperature
2	Transmit Visuals
3	Capture Visuals
4	Control Humidity
5	Supply Power
6	Replay Visuals
7	Secure Position
8	Provide Stability
9	Store Visuals
10	Secure Rotational Angle
11	Record Time

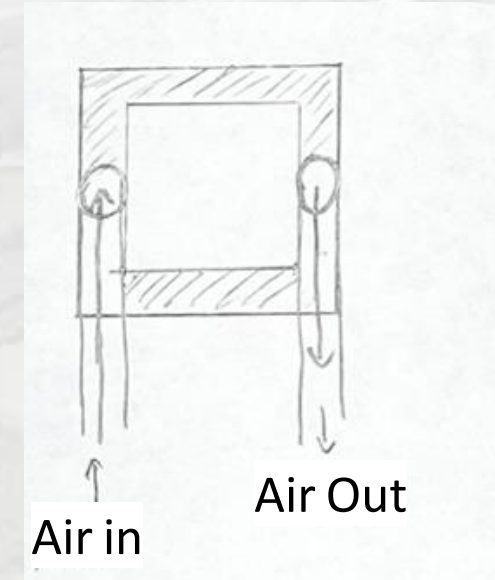
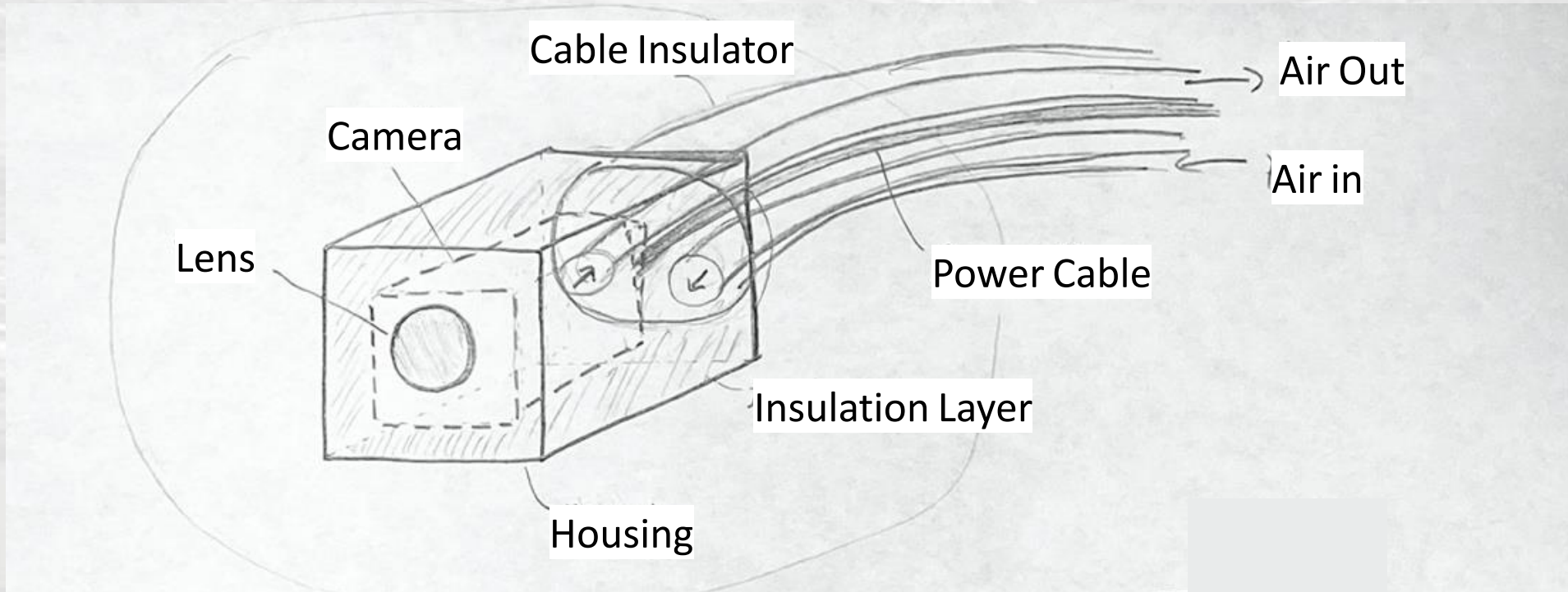
Ranking



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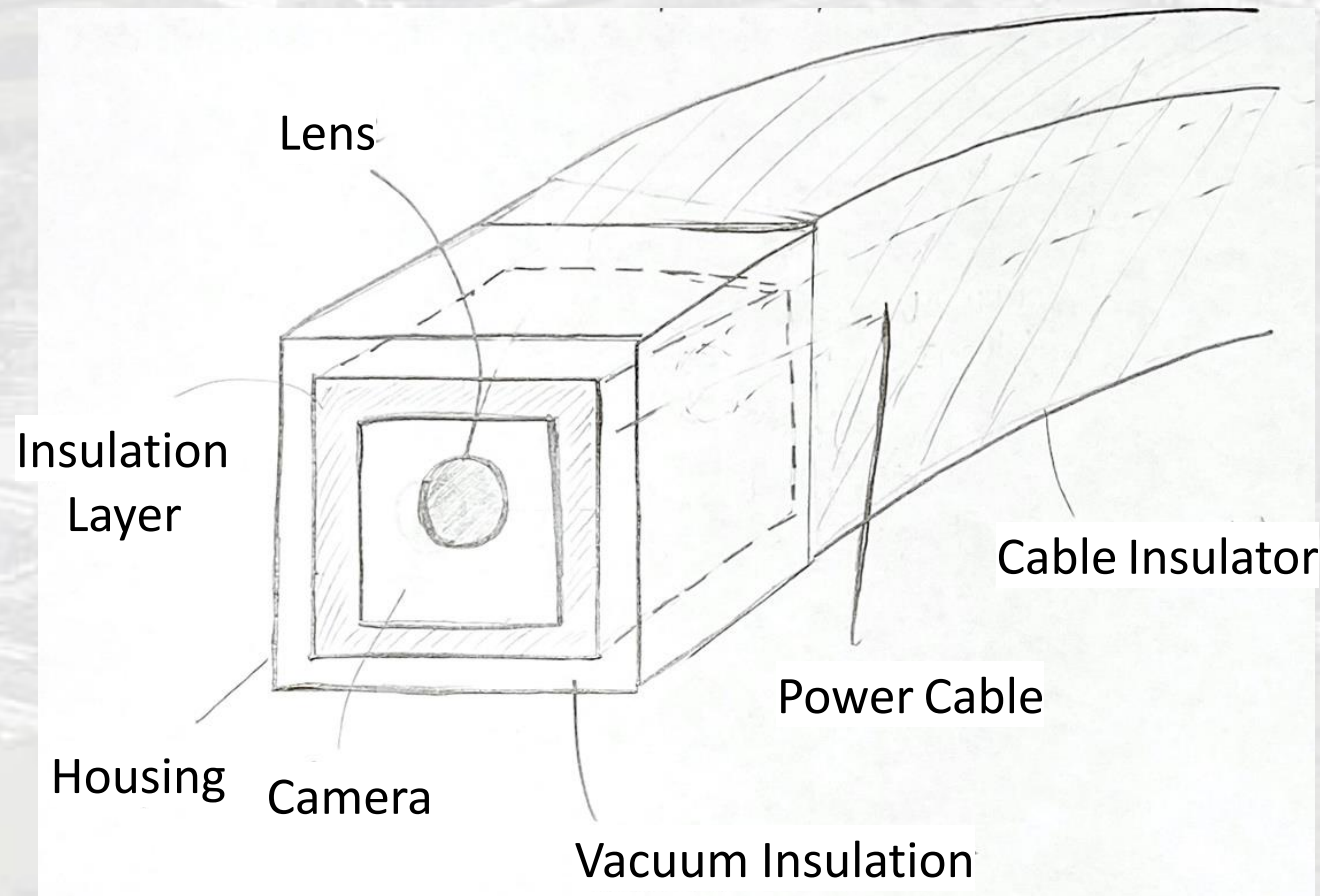
Top Concept 1:

Compressed air, USB Borescope Camera



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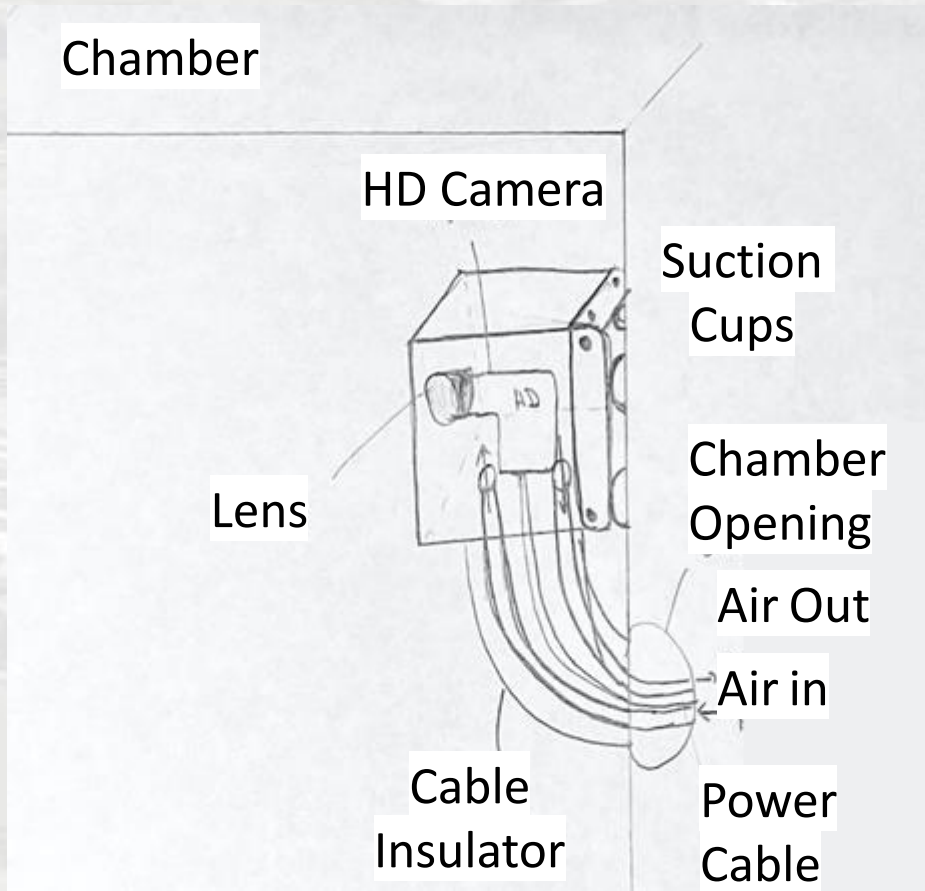
Top Concept 2:



Vacuum insulated, USB Borescope Camera

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Top Concept 3:

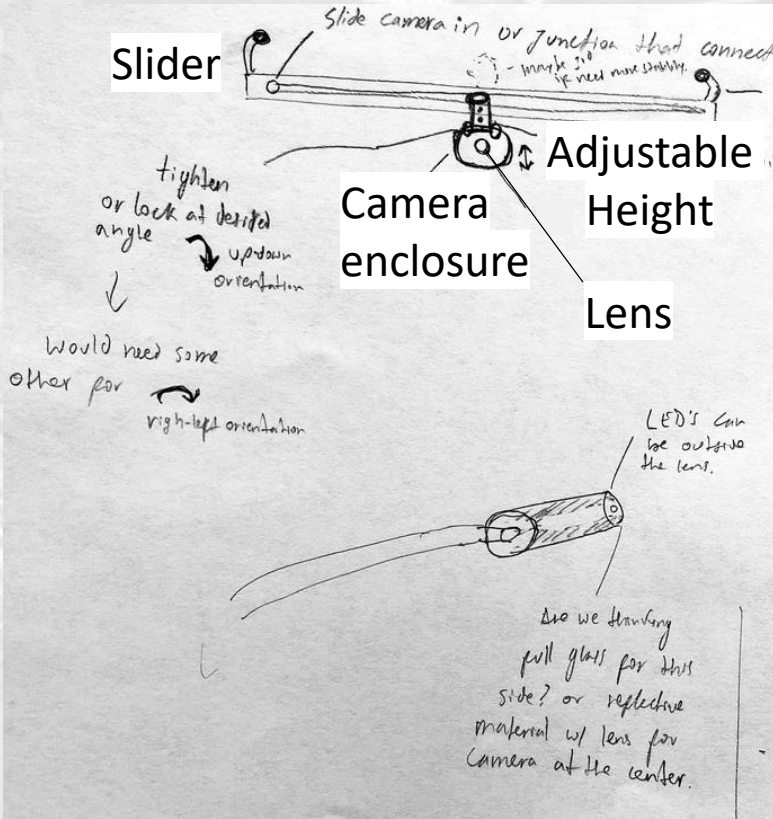


Compressed Air and Vacuum insulated USB Borescope Camera

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Top Concept 4:

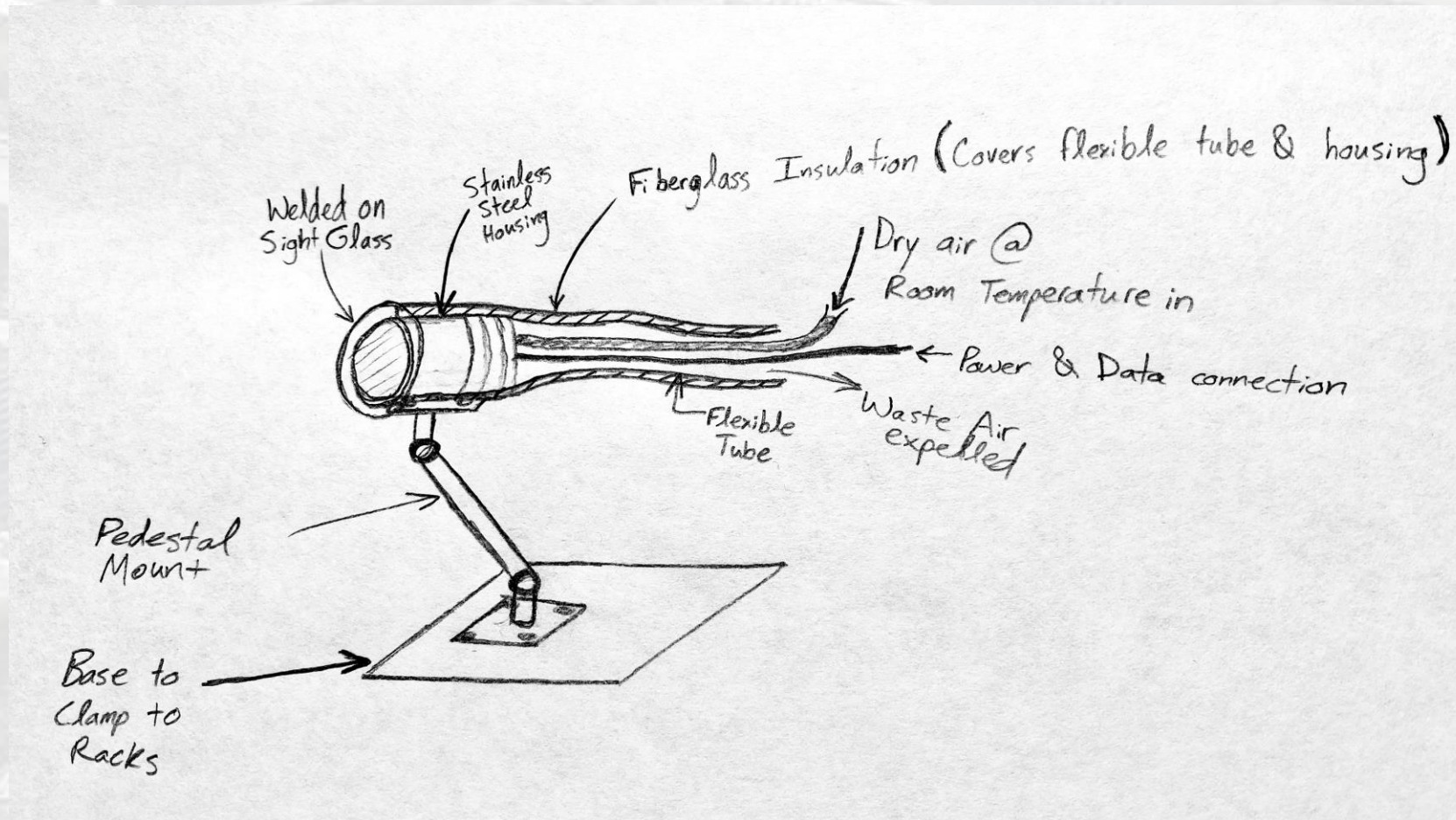
Compressed Air, Slider Linkage, HD Camera



Use existing rack support to aid mobility of the design

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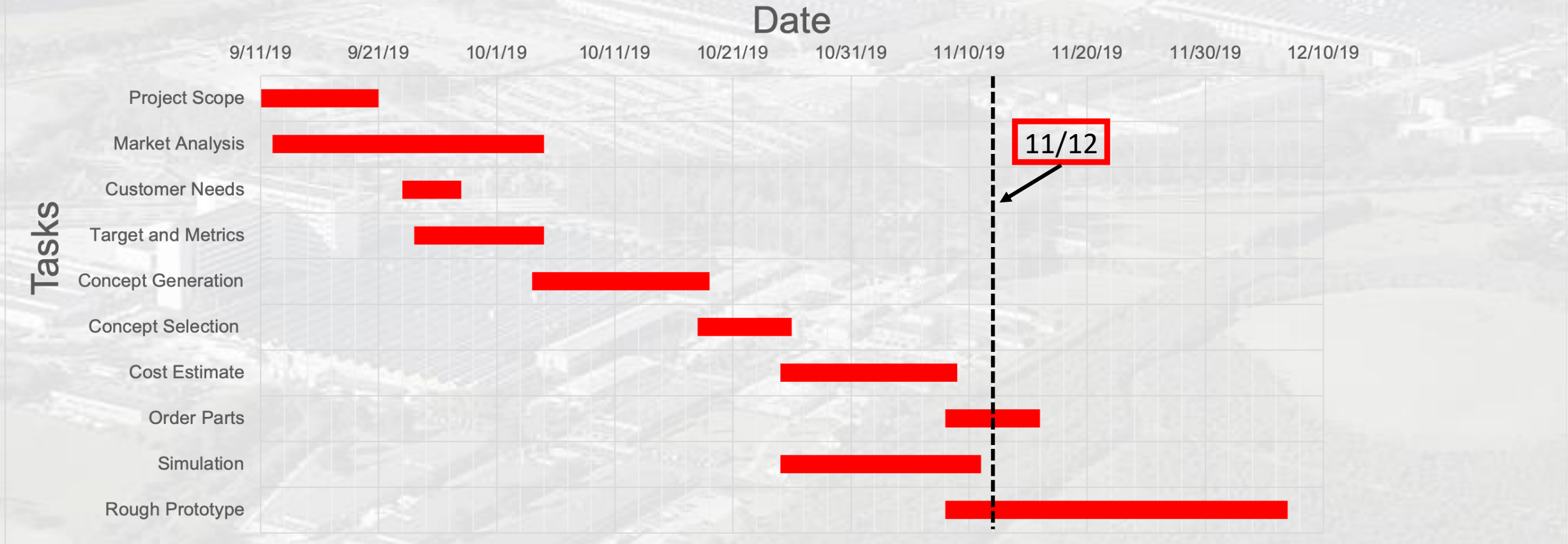
Final Concept



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Time-Line

Climatic Camera Time Line Report



References

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“It’s not a problem it’s an opportunity”